

Date: Tuesday, 23/09/2008 1:53:07 PM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER TUBE, BLADE POSITIONER

Job Number: 41374

Part Number: PB6743001285

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



(4X)

Comment: HAND FINISHING RESOURCE #1

M-F

08/09/29

7.0 POWDER COATING

POWDER COATING



M102316



(4X)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 8:30

=  
0F

OVEN TEMPERATURE: 320

00

FINISH TIME: 9:00

M-F  
08/09/30

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



HH



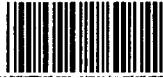
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-04-20

(X4)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pot Ewers

08-10-21

(4)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



M-F 08-10-21

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## Process Sheet

DUPLICATE

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 41374  
 Estimate Number : 13442  
 P.O. Number :  
 This Issue : 23/09/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 18/08/2008 Type : SMALL /MED FAB  
 Previous Run : 40245  
 Written By :  
 Checked & Approved By : MF 08-09-23  
 Comment : Est Rev:A 08-06-27 new issue DD verified by:ec

Drawing Name : UPPER TUBE, BLADE POSITIONER  
 Part Number : PB6743001285  
 Drawing Number : B6743001 P.37  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 18/09/2008 Qty: 4 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1500W125	6061T6 RD TUBE 1.50 X .125W
	Comment: Qty.: 5.2500 f(s)/Unit Total : 42.0000 f(s) 6061T6 TUBE 1.500X .125W batch: M108626(1) M1093025(3) SAD 08/09/26 4	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1  1- cut to length as per dwg 2- deburr	SAD 08/09/26 4
3.0	QC5	INSPECT WORK TO CURRENT STEP
		 S 08/09/26 44
	Comment: INSPECT WORK TO CURRENT STEP	
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
		 mcm 08/09/27
	Comment: CONVENTIONAL MILLING MACHINE 1- drill hole as per dwg 2- deburr	
5.0	QC5	INSPECT WORK TO CURRENT STEP
		 S 08/09/29 44
	Comment: INSPECT WORK TO CURRENT STEP	